



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200
Fax 613 632-5246

D5644-041
Job Sheet 191807



Part No: D5644-041

Job Qty: 10 pcs

Part Name: Quick Release Pin Assembly



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 3/8/19

Job Tracking No:

Due Date: 4/8/19

Created By: Marie Lajeunesse

Type: SOLD

Description:

Note: D5644 REV:A IPP REV:A 18.12.14 NEW ISSUE DD VERF:JFS

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier	
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time
100	Small Fab - 1	10 pcs	4/8/19	4/8/19	0.00	1.00	Small Fab - 1	DAS 58 89 APR 18 2019
							Small Fab - 2	DAS 58 89 APR 18 2019
							Small Fab - 3	DAS 58 89 APR 18 2019
							Small Fab - 4	DAS 58 89 APR 18 2019
							Small Fab - 5	DAS 58 89 APR 18 2019
							Small Fab - 6	DAS 58 89 APR 18 2019
							Small Fab - 7	DAS 58 89 APR 18 2019
110	QC 5	10 pcs	4/8/19	4/8/19	0.00	0.00	QC 5 - 10	DAS 40 89 APR 18 2019
							QC 5 - 12	DAS 40 89 APR 18 2019
							QC 5 - 17	DAS 40 89 APR 18 2019
							QC 5 - 18	DAS 40 89 APR 18 2019
							QC 5 - 19	DAS 40 89 APR 18 2019
							QC 5 - 22	DAS 40 89 APR 18 2019
							QC 5 - 24	DAS 40 89 APR 18 2019
							QC 5 - 3	DAS 40 89 APR 18 2019
							QC 5 - 42	DAS 40 89 APR 18 2019
							QC 5 - 43	DAS 40 89 APR 18 2019
							QC 5 - 49	DAS 40 89 APR 18 2019
							QC 5 - 51	DAS 40 89 APR 18 2019
							QC 5 - 58	DAS 40 89 APR 18 2019
							QC 5 - 68	DAS 40 89 APR 18 2019
							QC 5 - 9	DAS 40 89 APR 18 2019
							QC 5 - 50	DAS 40 89 APR 18 2019
							QC 5 - 30	DAS 40 89 APR 18 2019
							QC 5 - 40	DAS 40 89 APR 18 2019
120	Packaging 2-1 - Receive - B4B	10 pcs	4/8/19	4/8/19	0.00	0.00	Packaging 2 - 1 - B4B	DAS 40 89 APR 18 2019
							Packaging 2 - 2 - B4B	DAS 40 89 APR 18 2019
							Packaging 2 - 3 - B4B	DAS 40 89 APR 18 2019
							Packaging 2 - 5 - B4B	DAS 40 89 APR 18 2019
							Packaging 2 - 4 - B4B	DAS 40 89 APR 18 2019
							Packaging 2 - 6 - B4B	DAS 40 89 APR 18 2019

Plex 3/8/19 1:50 PM Dart.lajeunesse.marie

				Packaging 2 - 7 - B4B	
				Packaging 2 - 8 - B4B	
				Packaging 2 - 9 - B4B	
				Packaging 2 - 10 - B4B	
				Packaging 2 - 11 - B4B	
				Packaging 2 - 12 - B4B	
				Packaging 2 - 13 - B4B	
				Packaging 2 - 14 - B4B	
				Packaging 2 - 15 - B4B	
				Packaging 2 - 16 - B4B	
				Packaging 2 - 17 - B4B	
				Packaging 2 - 18 - B4B	
				Packaging 2 - 19 - B4B	
				Packaging 2 - 20 - B4B	
				Packaging 2 - 21 - B4B	
				Packaging 2 - 22 - B4B	
				Packaging 2 - 23 - B4B	
				Packaging 2 - 24 - B4B	
				Packaging 2 - 25 - B4B	
				Packaging 2 - 26 - B4B	
				Packaging 2 - 27 - B4B	APR 22 2019
				Packaging 2 - 28 - B4B	
				Packaging 2 - 29 - B4B	
				Packaging 2 - 30 - B4B	
				Packaging 2 - 31 - B4B	
				Packaging 2 - 32 - B4B	
				Packaging 2 - 33 - B4B	
				Packaging 2 - 34 - B4B	
				Packaging 2 - 35 - B4B	
130 QC 21 - SA	10 pcs	4/8/19	0.00 0.00	QC 21 - SA - 21	APR 22 2019
				QC 21 - SA - 70	APR 22 2019
Part Op 100 - 1- MANUFACTURE D2690-6 AS PER DWG 2- ASSEMBLE AS PER DWG					
Descriptions:					
Job BOM					
Part / Item	Component Name	Quantity	Operation	Container	
CBL-1240	Cable	7.5000 ft (.75 ea)	100-Small Fab - 1	5157330	
CBL-460	Loop Sleeve	20 Ea (2 ea)	100-Small Fab - 1	5127502	
D5644-1	Quick Release Pin Cap	10 pcs (1 ea)	100-Small Fab - 1	5113322	
MS17984-C415	Quick Release Pin	10 Ea (1 ea)	100-Small Fab - 1	5167349	
Job Allocations					
Operation	Component Part	Required	Inventory	Allocated	
100-Small Fab - 1	CBL-1240	8	636	0	
	CBL-460	20	308	0	
	D5644-1	10	0	0	
	MS17984-C415	10	7	0	
Part Specifications					
Specifications could not be found.					

Plex 3/8/19 1:50 PM Dart.lajeunesse.marie

Entered: _____ Date: _____



WORK ORDER NON-CONFORMANCE / ROUTE UPDATE

NCR No. _____

Route update only ☐

Job: _____ Part No. _____		DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐		DEPARTMENT/PROCESS Skid-tube ☐ Machining ☐ Large Fab ☐ Cross tube ☐ Small Fab ☐ Finishing ☐ Eng. (Non-AW) ☐ Prod. Eng. Coord. ☐ Rec/Store/Packaging ☐ Engineering ☐ Water Jet ☐ Supplier ☐ Quality ☐			
Date :		Sequence #:		QTY Affected :		MRB (QSI042)	
Description Work Order Deviation				Disposition			
				Completed By			
				Lead hand / Supervisor			
				QC / QA Coordinator			
Root Cause Operator ☐ Manufacturing Process ☐ Equip/Tooling ☐ Handling/Preservation ☐ Material ☐ Product Improvement ☐ Process Improvement ☐ Human Factors ☐		FAULT CATEGORY ☐ Pressure/Forced ☐ Bending ☐ Crushing ☐ Cracks ☐ Crimp/Kink/Ripple/Wave/Twist ☐ Marks/Chatter ☐ Mislabeled ☐ Contamination ☐ Misaligned/off center ☐ BOM/Route ☐ Broken/Damage/Defect ☐ Incomplete/Unclear Instructions ☐ Drill Holes ☐ Fit/Function ☐ Power Loss/Surge ☐ Folio/Program ☐ Grain Direction ☐ Weld ☐ Wrong Stock Pulled ☐ Out of Sequence ☐ Off-set/Set-up ☐ Positioned Wrong ☐ Outside Tolerance ☐ Drawing ☐ Finish ☐ Part Lost/Missing ☐ Misread					
		Other/Details:					



Container No: S173555

Part: D5644-041

Job No: 191807

Serial No/Batch: S173555

Revision: A

Inspector: A

Exp Date:

Instructions: Various STC's

Dart Aerospace Ltd.
1270 Aberdeen Street
Camden, ON K6L 1K7
TEL: 1 813 632-5200
Email: sales@dartaero.com
www.dartaerospace.com

Date: 04/18/19